



11263 Air Park Rd. Building D  
Ashland VA 23005  
804-928-1839  
[todd@tbasuppressors.com](mailto:todd@tbasuppressors.com)

### **TRACKHAWK REAR CONTROL ARM INSTALL INSTRUCTIONS**

**We recommend taking your vehicle to a professional auto mechanic with an alignment machine to have these installed!**

**See the recommended torque specs on our website under the product description.**

Support the vehicle on jack stands under the frame or on 2 post lift.

Remove the wheels

Remove the upper control arm

Replace with the arms that are appropriately marked with the engraving facing the rear bumper

#### **To remove the rear camber bushing follow this procedure:**

Support the rear of the arm in a hydraulic press or arbor press with the hex bushing facing up a minimum of  $\frac{3}{4}$ " high without blocking the round bushing that will be pushed out of the bottom of the arm in this procedure.

Using a 5/8 diameter punch push the ALUMINUM bushing out and it will push the round delrin bushing out at the same time.

Remove the aluminum sleeve from the round bushing and turn the arm over and repeat this procedure to push the hex sleeve out.

Adjust the sleeve to the desired camber and reinstall in the reverse order. Each turn will add roughly  $\frac{1}{2}$  degree of camber to the arm. Use your factory adjustment to get the desired alignment specification. We recommend taking it to an alignment shop and having this done by a professional.

#### **TIE ROD INSTALLATION**

Remove the arms and replace with the arms that are appropriately marked with the engraving facing the rear bumper.

Adjust the tow to the required specification. See [tbamachine.com](http://tbamachine.com) for the specifications